

Work Order ID 66030

Wednesday, February 02, 2011 9:50:57 AM

Page 1

Item ID: D3457-1

Accept

Revision ID:

Item Name: Washer

Start Date: 2/2/2011 Start Qty: 40.00

Required Date: 2/4/2011 Req'd Qty: 40.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3457

Rev A

100

0.00



DOOSAN LATHE

Doosan

Memo

0.00

Doosan Lathe

Turn as per Folio FA589 Rev: 1 & Dwg D3457 Rev: 1

SA 11/2/2

40

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SA 11/2/2

40

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

SA 11.2.2

40

Work Order ID 66030

Wednesday, February 02, 2011 9:50:57 AM

Page 2

Item ID: D3457-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Washer

Start Date: 2/2/2011 Start Qty: 40.00

Cust Item ID:

Required Date: 2/4/2011 Req'd Qty: 40.00

Customer:

Reference:

Run Start

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: 054

0.00

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

6/4/2/3 40

11/02/03

ME 11-0203

Picklist Print

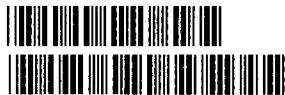
Wednesday, February 02, 2011 9:50:54 AM

Page 1
T

Work Order ID: 66030

Parent Item: D3457-1

Parent Item Name: Washer



Start Date: 2/2/2011

Required Date: 2/4/2011

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP At 05.10.03: New issue: KJ/JLM
IPP Rev:B Now on Doosan Lathe 08-10-30 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MDELRRNR1.000

Purchased

No

100

f

20.1250

0.0208

0.875789



SA 11/2/12

Delrin Round Bar 1"

Location

Loc Qty

Loc Code

MAT

20.125

116266

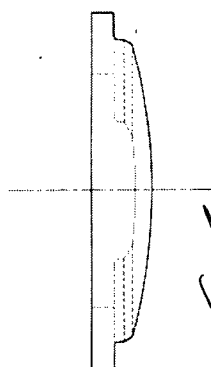
20.125

1.34

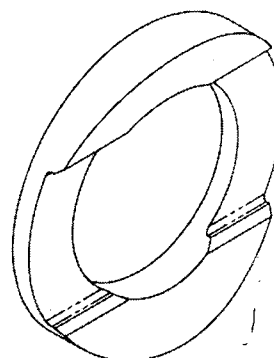


DESIGN CP	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3457	REV. A SHEET 1 OF 1
DATE 05.09.06		TITLE WASHER	SCALE 2:1
A	05.09.06	NEW ISSUE	

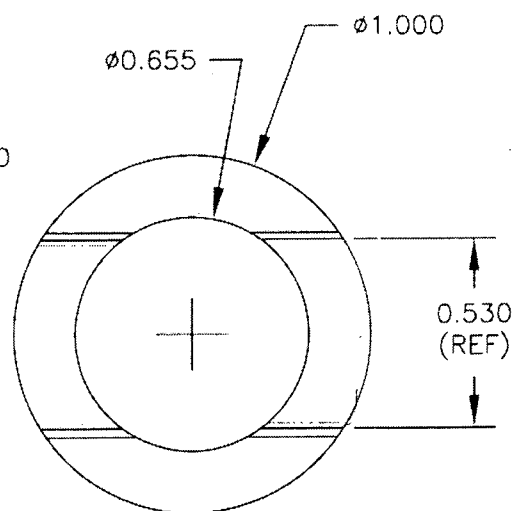
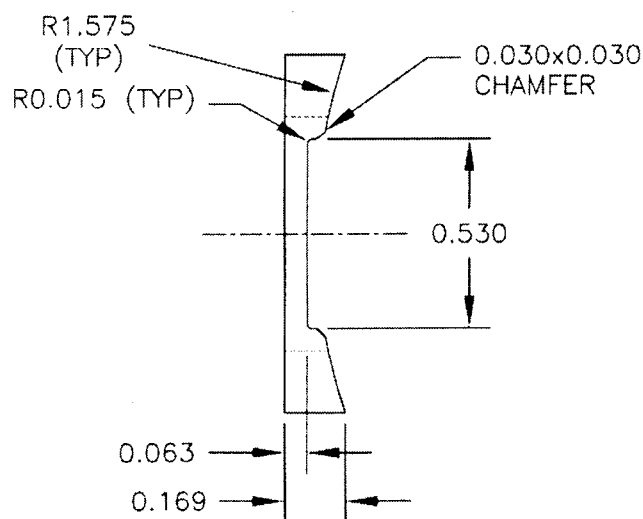
05.09.06 *[Signature]*



W/B
blaze



ISOMETRIC DETAIL



D3457-1 WASHER

- 1) MATERIAL: DELRIN (DART SPEC. M-DELRIN-R)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

Copyright © 2005 by DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.